# PX-A45-OH 

CATALYTIC MEDIA

ResinTech PX-A45-OH is strong base type I macroporous catalyst with large porous polymeric structure that allows aqueous and non aqueous catalytic reactions inside of the its sponge-like structure. Its unique structure allows the complete reaction within the resin bead with is hydroxyl available groups for a complete reaction with large molecules. ResinTech PX-A45-OH has been designed as a fast reaction catalytic media for aldol condensation, acids removal from chlorinated hydrocarbons and fenol-acetone solutions. Because of its large polymeric macroporous structure the PX-A45-OH can easely remove mercaptans from alcohols, such as methanol in etherification processes.

## APPLICATIONS

- Aldol condensation
- Carbonylation
- Mercaptans removal from hydrocarbons and methanol
- Acids removals from chlorinated hydrocarbons
- Acid removal from polar and non polar solutions


## SUGGESTED OPERATING CONDITIONS

| Maximum operating temperature | $140^{\circ} \mathrm{F}$ |
| :--- | ---: |
| Maximum Pressure Loss | 15 psi across resin bed |
| Minimum Depth | 39 inches |
| Service Flow Rate | $0.5-5.0$ bed volumes/hour |

Note: These guidelines describe average low risk operating conditions. They are not intended to be absolute minimums or maximums.
For operation outside these guidelines, contact ResinTech Technical Support

TYPICAL PROPERTIES \& PHYSICAL CHARACTERISTICS

| Polymer Matrix | Styrenic Macroporous |
| :--- | :--- |
| Ionic Form | Hydroxide |
| Functional Group | Quarternary Amine |
| Physical Form | Spherical Beads |
| Ionic Form | Hydroxide |
| Percent in Hydroxyde Form | $>99 \%$ |
| Total Capacity | $>0.8 \mathrm{eq} / \mathrm{l}$ |
| Moisture Content | $66-75 \%$ |
| Surface Area | $>30 \mathrm{~m} 2 / \mathrm{g}$ |
| Average Pore Volume | $>0.2 \mathrm{cc} / \mathrm{g}$ |
| Average Pore Diameter | $>290 \mathrm{Angstroms}$ |
| Swelling | Approx. $34 \% \mathrm{in} \mathrm{acetone}$ |
| Shipping Weight | Approx. $675 \mathrm{~g} / \mathrm{l}$ |
| Screen Size | $0.4-1.25 \mathrm{~mm}$ |

