

Boiler Feedwater Limits

DRUM PRESSURE	BELOW 600 PSI	600 TO 1,000 PSI	1,000 TO 2,000 PSI	OVER 2,000 PSI
Total Solids, ppm			0.15	0.05
Total Hardness	0	0	0	0
Silica	1.7 - 2.5	0.4 - 0.8	0.04 - 0.4	0.01 - 0.04
Iron, ppm	0.1	0.05	0.01	0.01
Copper, ppm	0.05	0.03	0.005	0.002
Oxygen, ppm	0.007	0.007	0.007	0.007
pH	8.0 - 9.5	8.0 - 9.5	8.5 - 9.5	8.5 - 9.5
Organic	0	0	0	0

